## **PRODUCT DATA SHEET**

# DUROMASTIC P15 DIAMOND

CERTIFIED CLASS III MEMBRANE IN ACCORDANCE WITH AS 4858 and AS 4654.1

# Engineered Construction Chemicals Made In Australia For Over 45 Years

#### DESCRIPTION

Duromastic P15 DIAMOND is a polyurethane modified copolymer acrylic waterproofing membrane specifically formulated for non exposed areas such as bathrooms, laundries, balconies, terraces and other wet areas. Use Duromastic P15 DIAMOND prior to installing mortar beds, render or tiling. The membrane forms a grey coloured water resistant elastomeric film with excellent durability.

#### **FEATURES**

- Water based. Non-hazardous and non flammable
- Compatible with polymer modified tile adhesives
- Paintable with acrylic coatings
- Complies with the requirements of AS4858 Class III and AS3740
- Application by brush, or roller (10-12mm nap)
- Easy clean-up with water (while wet)

#### **USE AREA**

- Internal & External Wet Areas
- Balconies & Decks
- Bathrooms, Kitchens, Laundries
- Roof Areas

#### SURFACE

- Concrete and concrete blockwork
- Masonry, brick
- Fibrous cement sheeting
- Particle board that complies with AZ/NZS 1859.1 (when primer with Duromix Wbe Hibuild Epoxy Primer)

#### **TECHNICAL INFORMATION**

Drying Time	1–2 hours touch dry
Coverage	1 m²/L (2 coats)minimum
Elongation at break	> 300% (Class III Extensibility)
Full Cure at 25°C, 50% R.H.	3 days
Minimum screed & Tiling time at 25°C, 50% R.H.	24 - 48 hours
Colour	Grey, Blue and black

Available in fibre reinforced grade

#### PACKAGING

- 4 Litre
- 15 Litre

#### PRIMING

#### High Moisture Dampness Renders, Screeds and

**substrates:** Apply 1 coat of Duromix WBE Hibuild as a primer in accordance with Product Data Sheet to the prepared substrate.



#### **APPLICATION**

Do not apply externally if rain is expected presently. Do not apply below 10°C or above 30°C externally. Ensure that the primer coat is completely dry. Apply evenly and check for missed areas and pin-holes. Apply further coats from cross directions after 4 to 6 hours. Recommended and advised to tile over the product for under tile applications within 7 days. Must be top coated with UV exposed Durotech compatible membrane for exposed areas within 7 days.

#### **APPLICATION RATES**

Use Area	Wet Film Thickness (per coat)	Coats Required	Dry Film Thickness
Wet Area Walls	1.0mm	1	0.6mm
Wet Area Floors	1.0mm	2	1.2mm
External Areas	1.0mm	2	1.2mm

#### PREPARATION

Remove dirt, dust, loose particles, old adhesives and coatings, grime and unsound concrete. Where possible wash down oily, dirt contaminated, or powdery surfaces with dilute detergent, then rinse and dry thoroughly. Allow new concrete and render to fully cure. Ensure all sheeting and surfaces are dry, stable, sound and fully secured. Fix any rising damp problems beforehand. For timber floor surfaces use fibre cement sheeting as a replacement or cover. Remove or flatten all sharp concrete edges, mortar droppings, screw and nail heads. Prime wall and floor surfaces with Durotech Waterproofing Primer. Etch PVC fittings with plumbers PVC primer. For larger cracks, expansion joints, floor and pipe penetrations wall or hob junctions, seal neatly with neutral cure silicone sealant (smooth curved 12mm bead), and when cured apply membrane fabric reinforcement as explained below.

#### DETAILING

Apply Durotech Duroseal Hybrid or Duroseal 25LM or 40FC (a flexible polyurethane sealant) and tool off to form a solid coved 450 fillet extending 12mm on to the adjacent surfaces. Allow to cure. Apply the Durotech membrane directly over the sealant and on the adjacent surfaces.

## DUROTECH INDUSTRIES

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For Additional waterproofing protection or expansion joint requirements the following additional steps may be taken. Lay a strip of Durotech flashing Tape (self-stick, butyl mastic waterproofing membrane or with a polyester backed reinforcing fabric) over the cured polyurethane sealant pressing it firmly on the surface. Apply the Durotech membrane directly over the tape and on the adjacent surfaces.

#### **BOND BREAKER**

- When installing bond breakers use Durotech recommended sealants.
- Bond breaker is to be installed over the dry primer coat where a bond breaker joint is required
- Bond breaker joints must be a minimum 12mm x 12mm coved bead of sealant

#### **CLEAN UP**

Before drying, clean up with water. Scrape off when dry or use paint stripper for spot removal.

#### SHELF LIFE

12 months at 20°C in original unopened containers. Protect from freezing.

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