

# SealProof

**SealProof** is a moisture curing, industrial grade, high performance sealant based on solvent and isocyanate free, MS polymer technology. Displaying high early strength and flexible properties SealProof is ideally suited for commercial and industrial applications where fast bonding, high movement and vibration absorbing qualities are required. SealProof is suitable for internal and external applications providing outstanding UV resistant and anti-aging characteristics

## **FEATURES AND BENEFITS:**

- User and environmentally friendly contains no solvents isocyanates, acids or halogens
- · Permanently elastic
- · Highly flexible
- Low emissions
- Good adhesion on both porous and non-porous substrates
- Excellent durability
- Good weathering resistance, colour stability and UV resistance
- · Suitable for use on damp surfaces with no bubble formation
- Good extrudability
- Odourless
- · Paintable see notes
- Colourfast Non staining
- · Does not support fungal growth
- · Environmentally friendly

## **RECOMMENDED USE:**

- General sealing and bonding of construction elements
- Material assembly where a tenacious elastic adhesive is required.
- Elastic bonding in vibrating constructions
- · Concrete expansion joints
- · Masonry control joints
- Sealing where acoustic properties are required
- Perimeter sealing around window and door frames
- · Sealing of penetrations in walls or floors
- Sanitary applications

### SUBSTRATES:

- Concrete and masonry
- · Ceramics, stone, granite, and marble
- Metals including anodized aluminium and steel
- Glass
- Timber
- PVC and rigid plastics

**Important:** While SealProof maintains excellent adhesion to most common building substrates, preliminary tests are always recommended substrates where adhesion is critical

#### SURFACE PREPARATION:

All substrates should be clean, sound, dry and free from dirt, dust, wax, oil or grease residues, loose particles and all contaminants that could compromise the adhesion of the sealant.

# MASONRY/BRICK/CONCRETE:

Any loose particles or laitance should be removed by hand or mechanical means followed by blowing down surfaces with compressed air. Refer to the Waterstop Shop range of cementitious and epoxy mortars/coatings for remedial options to surfaces where required Important: New concrete surface/substrates to be cured at least 21 days before application of SealProof

#### **METALS:**

Surfaces must be free of rust, scale or oxide films. Oil and grease residues to be removed with suitable solvent or degreasing solution. (e.g., MEK, Acetone). Ensure all trace solvent residues are removed prior to the application of SealProof.

#### **PLASTICS:**

SealProof has good adhesion to rigid plastics, polystyrene, PVC, ABS, Polyamide, PMMA, fibreglass-reinforcedreinforced epoxy and polyester. All releasing agents, processing oils and other protective agents to be removed Important: Avoid bonding plastics including PMMA and polycarbonate in stress-loading applications to avoid possible stress cracking and crazing in these substrates. SealProof is not suitable for PE, PP or PTFE.

#### **PRIMING:**

Priming is generally not required for common building substrates. Highly porous substrates should be primed with a Waterstop Shop primer to avoid air entrapment in the uncured sealant caused by rapid temperature rises in the substrate. For immersed applications, surfaces to be primed with an Waterstop Shop primer. Always ensure primer is thoroughly dry prior the application of SealProof

#### APPLICATION:

- Application temperature is between 5°C to 35°C
- · SealProof can be applied by means of a hand or air operated cartridge or sausage gun
- · Avoid 3 sided adhesion to movement joints by installing bond breaker tape or backer rod to joint
- For best performance, the depth of the joint should be half the width for joints greater than 10mm.
- Extrude the SealProof into the joint ensuring that no air is trapped in the joint
- Wide joints may require multiple passes of the application gun to make sure that sealant is in full contact with the sides and bottom of the joint
- Tool off sealant to ensure full contact to all sides of the joint and the entirety of the joint volume filled.

  Tooling will also break any air bubbles within the sealant bead and displace any air pockets within the joint
- Finally tooling of the joint surface can be done effectively with a spatula to ensure a concave finish
- When masking tape is used for maintaining neat/straight lines, ensure the tape is removed from sides of joint before the sealant starts to skin over or cures
- In conditions of low atmospheric humidity, it is advisable to spray the surface with a fine mist of water to promote early skinning once joint is finished

## **COVERAGE:**

The following is a guide for expected length coverage per 600ml sausage of SealProof 600ml sausage:

JOINT in mm	APPROX LINEAR METERS
12mm x 12mm	3.9
15mm x 7mm	4.1
20mm x 10mm	3.0
30mm x 15mm	1.5

## **PAINTABILITY:**

SealProof can be painted after fully cured with water based systems. Important: Due to the number of paints and variants available, it is always recommended to conduct field tests to ensure compatibility with the desired coating. Some coatings can crack or craze as a direct result of the environmental cyclical movement.

## **PACKAGING:**

Available in 600ml Sausages

## STORAGE / SHELF LIFE:

- Store sealant in original unopened packaging in a dry location
- Storage temperatures should not exceed 30°C or lower than +10°C for prolonged periods
- Shelf life of product is 24 months from date of manufacturing

# **TECHNICAL DATA:**

PRODUCT INFORMATION:		
Appearance	Paste	
Colour	Grey, Black & White	
Tack Free @+23°C and 50%RH	10 minutes	
PERFORMANCE DATA:		
Sag (GB/T 1377.6)	Omm	
Shore A (ISO 868)	50	
Elongation at break	>550%	
Tensile Strength	>2.8MPa	
Shear Strength	>2.3MPa	
UV Resistance	Good. No appearance change	
Shrinkage (ISO 10563)	≤ 1.5%	
JOINT WIDTH:		
Maximum joint width	30mm	
Minimum joint width	5mm	

## **PRECAUTIONS / LIMITATIONS:**

- Not suitable for bonding aquariums
- Not suitable for uses with bituminous surfaces/materials
- Do not apply in temperatures below 5°C or above 35°C
- Not suitable as a glazing sealant
- SealProof can be applied to a wide variety of substrates, however due variations of specific substances such as plastics per the manufacturer, a preliminary compatibility/adhesion test is always recommended
- For best results use opened sausage the same day to avoid sealant curing in the nozzle
- Avoid spilling sealant on surface materials to prevent possible staining by interaction with other components and finishes. (Testing is always recommended first.)
- For specific chemical resistance please contact Waterstop Shop Technical Service Department.
- SealProof can be used for adhering of and sealing on natural stone
- · Avoid exposure to high levels of chlorine
- Not suitable for swimming pools or hot tubs
- Will not adhere to polypropylene, polyethylene or polycarbonate.

#### **SAFETY & HANDLING:**

- · Avoid contact with skin and eyes.
- · Wear eye protection and suitable gloves and clothing.
- The Safety Data Sheet is available upon request.

### **FIRST AID:**

- · Skin: Wash off with warm water and soap.
- · If swallowed give a glass of water.
- IF ON SKIN wash skin with soap and water.
- If skin irritation occurs, get medical advice/attention.
- IF IN EYES Rinse carefully with water for several minutes.
- If eye irritation persists, get medical advice/attention
- For advice or if you feel unwell, contact a Poisons Information Centre: Australia ph. 131126,
- New Zealand ph. 0800 764 766 or a doctor at once

## **SealProof 10 Year Product Guarantee:**

The WaterStop Shop guarantees the performance of SealProof when:

- applied to properly prepared, structurally sound surfaces, and
- tiles are installed in accordance with AS3958, and
- waterproofing is installed in accordance with AS3740-2021 (internally) or AS4654.2-2012 (externally) in conjunction with:
- The WaterStop Shop's written application instructions,
- all relevant requirements of the National Construction Code (NCC)
- any relevant local building requirements, and
- good trade practices

The guarantee is for a period of 10 (ten) years from the time of application and only covers the cost of materials and labour of the original installation when the product is proven and acknowledged to be faulty.